

1. IDENTIFICATION

Product identifier**Product Name** ResinForce E85 Polyaspartic Part A**Other means of identification****SDS #** RESIN-025**Recommended use of the chemical and restrictions on use****Recommended use** Aliphatic Polyurea coating.**Details of the supplier of the safety data sheet****Supplier Address**Resinforce Products LLC
12 Pixley Industrial Parkway
Rochester, NY 14624
Phone: (585) 623-5075**Emergency telephone number****Emergency Telephone** INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid**Physical state** Liquid**Classification**

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Aspiration hazard	Category 1

Signal word**Danger****Hazard statements**Harmful if inhaled
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
May be fatal if swallowed and enters airways

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Wash face, hands and any exposed skin thoroughly after handling
 Contaminated work clothing must not be allowed out of the workplace

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards

Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
1,1'-Methylenebis[(3-methylcyclohexyl-4)-2-amino-butanedioic acid], tetraethyl ester	136210-32-7	25-37
Tetraethyl N,N'-(methylenediclohexane-4,1-diyl)bis-dl-aspartate; (Aspartic Acid Ester)	136210-30-5	25-35
Propylene carbonate	108-32-7	5-10
Light aromatic petroleum naphtha	64742-95-6	5-10
1,2,4 Trimethylbenzene	95-63-6	3-6
Xylene	1330-20-7	0.1-1
Cumene	98-82-8	0.1-1

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice	If exposed or concerned: Get medical advice/attention.
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion Immediately call a poison center or doctor/physician. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms May be harmful in contact with skin. Causes mild skin irritation. Harmful if inhaled. Causes serious eye irritation. May cause an allergic skin reaction. May cause cancer. May be fatal if swallowed and enters airways.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

In case of fire: water fog, foam, dry chemical powder, carbon dioxide (CO2).

Unsuitable Extinguishing Media Do not use water jet as it might spread flame.

Specific Hazards Arising from the Chemical

During fire, nitrous gases, fumes/smoke, isocyanates and vapor may be formed.

Hazardous combustion products Combustion products may include: acidic hydrogen chloride & hydrogen fluoride, carbon oxide, hydrocarbons, nitrogen oxides and smoke.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions As a general precaution, take personal precaution not to breath gas, vapors, or dusts. Do not get in eyes, on skin or clothing. Use appropriate personal protection equipment. In the event of an emergency, evacuate any unnecessary personnel.

Environmental precautions

Environmental precautions As an environmental precaution, prevent spillage to sewers, public waters, and do not penetrate ground/soil. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up For containment, ensure adequate ventilation and absorb any spill with inert liquid binding material and dispose of waste safely.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on Safe Handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Store locked up.

Incompatible Materials

Water, amines, substances that react to polyureas.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
1,2,4 Trimethylbenzene 95-63-6	TWA: 10 ppm	-	TWA: 25 ppm TWA: 125 mg/m ³
Cumene 98-82-8	TWA: 5 ppm	TWA: 50 ppm TWA: 245 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m ³ (vacated) S* S*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m ³
Xylene 1330-20-7	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-

Appropriate engineering controls**Engineering Controls**

Local exhaust ventilation required. Make up air should be supplied to balance air that is removed by local or general exhaust ventilation. Provide sufficient ventilation to keep vapors below permissible exposure limit. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Use tightly sealed goggles or safety glasses with side shields which are resistant to Chemicals. Refer to 29 CFR 1910.133 for eye and face protection regulations.

Skin and Body Protection

Wear chemical resistant protection gloves. Wear impervious clothing as necessary to protect against coming in contact with product. Refer to 29 CFR 1910.138 for appropriate skin and body protection.

Respiratory Protection

If insufficient ventilation, wear respiratory protection. Refer to 29 CFR 1910.134 for respiratory protection requirements.

General Hygiene Considerations

Do not eat, drink or smoke during work. Avoid all contact with skin or eye. If clothing comes into contact with material, do not allow out of the workplace. Clean hands and any exposed skin thoroughly after work and before breaks.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Not determined
Appearance	Clear liquid	Odor Threshold	Not determined
Color	Colorless		
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	No data available		
Melting point / freezing point	No data available		
Initial boiling point and boiling range	140 °C / 284 °F		
Flash point	106 °C / 222.8 °F		
Evaporation rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Flammability Limit in Air			
Upper flammability or explosive limits	No data available		
Lower flammability or explosive limits	No data available		
Vapor Pressure	Not determined		
Relative vapor density	No data available		
Relative Density	1.05-1.10		
Water Solubility	Insoluble in water		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Autoignition temperature	No data available		
Decomposition temperature	Not determined		
Kinematic viscosity	Not determined		
Dynamic viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

Risk of bursting. Reacts with alcohols. Reacts with acids. Reacts with alkalis. Reacts with amines. Risk of exothermic reaction.

Conditions to Avoid

Keep away from heat, sparks and open flame. Avoid high temperatures. Avoid contact with incompatible materials.

Incompatible materials

Water, amines, substances that react to polyureas.

Hazardous decomposition products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Eye Contact	Avoid contact with eyes.
Skin Contact	May be harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	Do not ingest.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propylene carbonate 108-32-7	= 29000 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Light aromatic petroleum naphtha 64742-95-6	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
1,2,4 Trimethylbenzene 95-63-6	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
Cumene 98-82-8	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	> 3577 ppm (Rat) 6 h
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes mild skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Sensitization	May cause an allergic skin reaction.
Carcinogenicity	May cause cancer.

Chemical name	ACGIH	IARC	NTP	OSHA
Cumene 98-82-8	A3	Group 2B	Reasonably Anticipated	X
Xylene 1330-20-7		Group 3		

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not Classifiable as to Carcinogenicity in Humans
NTP (National Toxicology Program)
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen
Occupational Safety and Health Administration of the US Department of Labor
X - Present

Aspiration hazard	May be fatal if swallowed and enters airways.
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Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	6,415.30 mg/kg
ATEmix (dermal)	2,492.10 mg/kg
ATEmix (inhalation-dust/mist)	1.50 mg/l
ATEmix (inhalation-vapor)	21.50 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Information

Chemical name	Algae/aquatic plants	Fish	Crustacea
Propylene carbonate 108-32-7	EC50: >500mg/L (72h, Desmodesmus subspicatus)	LC50: >1000mg/L (96h, Cyprinus carpio)	EC50: >500mg/L (48h, Daphnia magna)
Light aromatic petroleum naphtha 64742-95-6		LC50: =9.22mg/L (96h, Oncorhynchus mykiss)	EC50: =6.14mg/L (48h, Daphnia magna)
1,2,4 Trimethylbenzene 95-63-6		LC50: 7.19 - 8.28mg/L (96h, Pimephales promelas)	EC50: =6.14mg/L (48h, Daphnia magna)
Cumene 98-82-8	EC50: =2.6mg/L (72h, Pseudokirchneriella subcapitata)	LC50: 6.04 - 6.61mg/L (96h, Pimephales promelas) LC50: =4.8mg/L (96h, Oncorhynchus mykiss) LC50: =2.7mg/L (96h, Oncorhynchus mykiss) LC50: =5.1mg/L (96h, Poecilia reticulata)	EC50: =0.6mg/L (48h, Daphnia magna) EC50: 7.9 - 14.1mg/L (48h, Daphnia magna)
Xylene 1330-20-7		LC50: =13.4mg/L (96h, Pimephales promelas) LC50: 2.661 - 4.093mg/L (96h, Oncorhynchus mykiss) LC50: 13.5 - 17.3mg/L (96h, Oncorhynchus mykiss) LC50: 13.1 - 16.5mg/L (96h, Lepomis macrochirus) LC50: =19mg/L (96h, Lepomis macrochirus) LC50: 7.711 - 9.591mg/L (96h, Lepomis macrochirus) LC50: 23.53 - 29.97mg/L (96h, Pimephales promelas) LC50: =780mg/L (96h, Cyprinus carpio) LC50: >780mg/L (96h, Cyprinus carpio) LC50: 30.26 - 40.75mg/L (96h, Poecilia reticulata)	EC50: =3.82mg/L (48h, water flea) LC50: =0.6mg/L (48h, Gammarus lacustris)

Persistence/Degradability

Not determined.

Bioaccumulation

There is no data for this product.

Mobility

Chemical name	Partition coefficient
Propylene carbonate 108-32-7	0.48
1,2,4 Trimethylbenzene 95-63-6	3.63

Xylene 1330-20-7	3.15
Cumene 98-82-8	3.55

Other adverse effects

Not determined

13. DISPOSAL CONSIDERATIONS**Disposal methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Cumene 98-82-8				U055
Xylene 1330-20-7		Included in waste stream: F039		U239

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste

Chemical name	California Hazardous Waste Status
Xylene 1330-20-7	Toxic Ignitable
Cumene 98-82-8	Toxic Ignitable

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG**Marine Pollutant**

This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION**International Inventories**

Chemical name	TSCA	TSCA Inventory Status	DSL/NDL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AIIC
1,1'-Methylenebis[(3-methylcyclohexyl-4)-2-amino-butanedioic acid], tetraethyl ester	X	ACTIVE	X	X		X			X
Tetraethyl N,N'-(methylenedicyclohexane-	X	ACTIVE	X	X		X			X

4,1-diyl)bis-dl-aspartate; (Aspartic Acid Ester)									
Propylene carbonate	X	ACTIVE	X	X	X	X	X	X	X
Light aromatic petroleum naphtha	X	ACTIVE	X	X		X	X	X	X
1,2,4 Trimethylbenzene	X	ACTIVE	X	X	X	X	X	X	X
Cumene	X	ACTIVE	X	X	X	X	X	X	X
Xylene	X	ACTIVE	X	X	X	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Cumene 98-82-8	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Xylene 1330-20-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	CAS No.	Weight-%	SARA 313 - Threshold Values %
1,2,4 Trimethylbenzene - 95-63-6	95-63-6	3-6	1.0
Cumene - 98-82-8	98-82-8	0-1	0.1
Xylene - 1330-20-7	1330-20-7	0-1	1.0

CWA (Clean Water Act)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene	100 lb			X

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Cumene - 98-82-8	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
1,2,4 Trimethylbenzene 95-63-6	X	X	X
Cumene 98-82-8	X	X	X
Xylene 1330-20-7	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards	Flammability	Instability	Special hazards
	-	-	-	-
<u>HMIS</u>	Health hazards	Flammability	Physical hazards	Personal Protection
	-	-	-	Not determined

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Revision Note: New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet